



H2020 European project STREAMS: general overview

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STREAMS

Smart Technologies for eneRgy Efficient Active
cooling in Advanced Microelectronic Systems

THERMINIC 2018, Stockholm, Sweden
2018-09-26



Outline

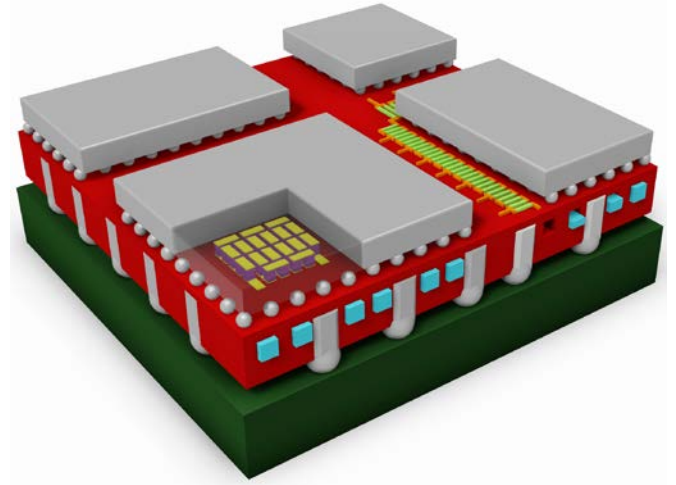
General introduction

- Versatile microfluidic actuation
- Thermal mapping
- Thermal energy harvesting

Integration

Front-side / Back-side

Harvesting versus Cooling





Outline

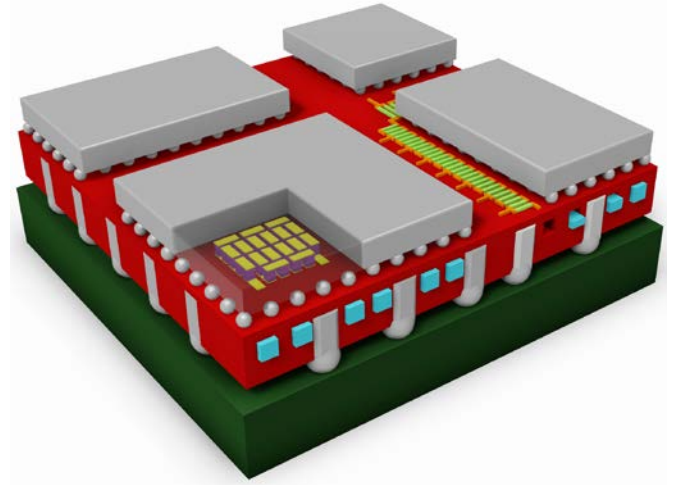
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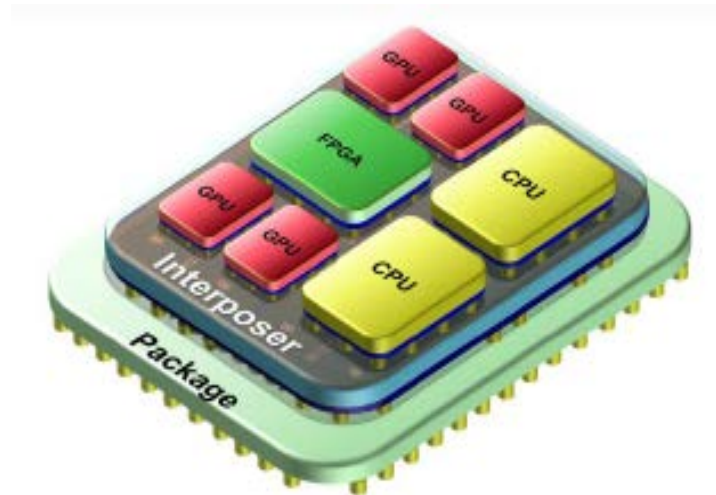
Harvesting versus Cooling





STREAMS context

- Many-core architectures for HPC / server
 - 3D Technology
 - Thermal management

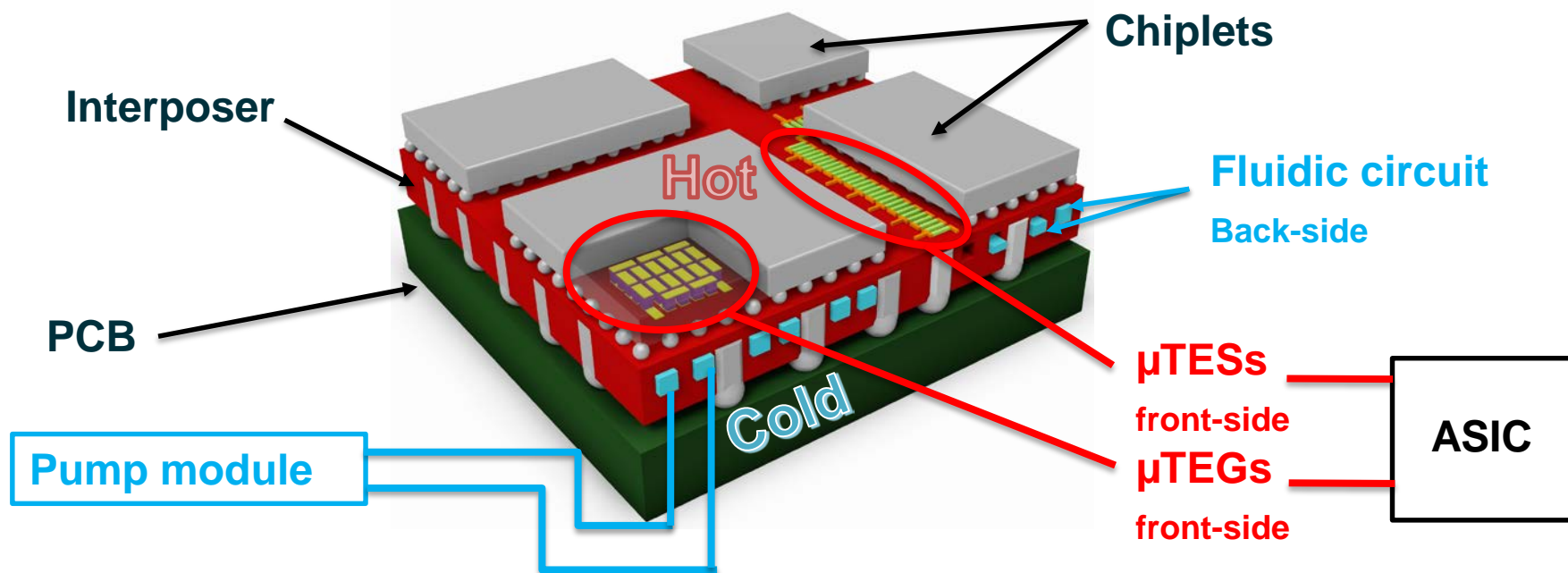


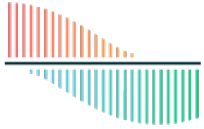
- H2020 European project STREAMS: active cooling for silicon interposers



STREAMS objectives

- 3 functionalities:
 - Versatile microfluidic actuation
 - Precise thermal mapping (micro-thermo-electric sensors = μ TES)
 - Thermal energy harvesting (micro-thermo-electric generators = μ TEG)



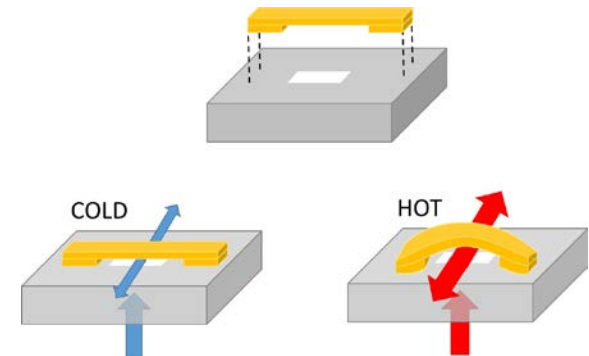


STREAMS functionality 1

Versatile microfluidic actuation

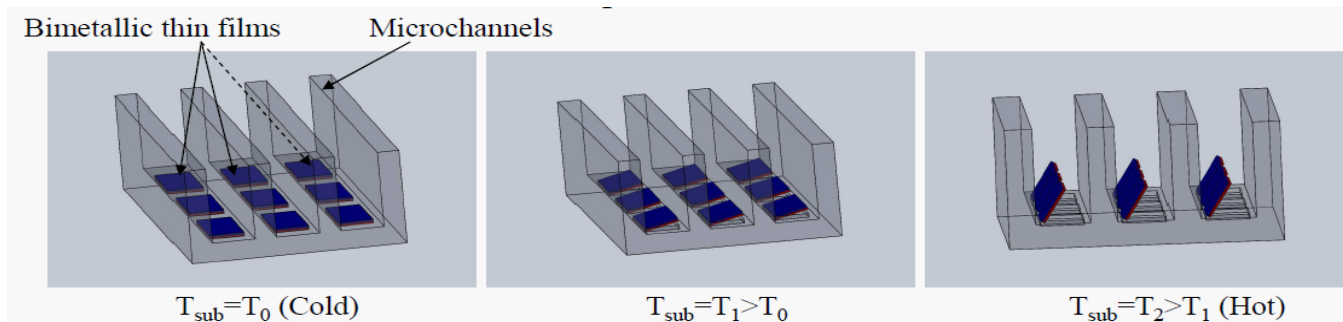
- Self adaptive micro-valve

“Thermoregulated Microvalve for Self-Adaptive Microfluidic Cooling” STREAMS session 2



- Adaptive fins

“Thermostatic Fins for Spatially and Temporally Adaptive Microfluidic Cooling”
STREAMS session 2



➤ Use pumping power only when needed!

“Variable Pumping Control for Low Power Microfluidic Chip Cooling”
STREAMS session 2



STREAMS functionality 2

Thermal mapping

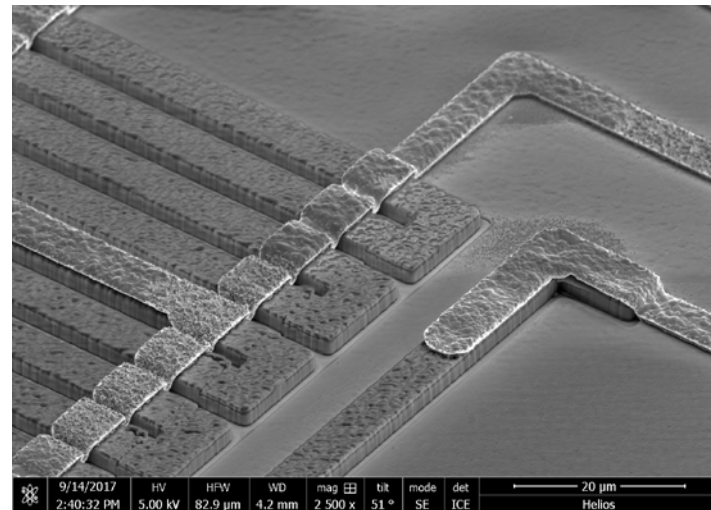
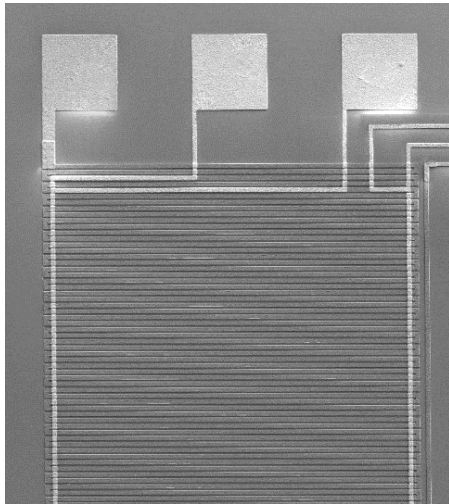
- Micro-thermo-electric sensors = μ TES

“Integrated Thermoelectric Sensors for Thermal Monitoring of Integrated Circuits”

STREAMS session 1

- Heat flux sensors based on Seebeck thermoelectric effect

p-n junctions of thermoelectric material, $V \propto \Delta T$





STREAMS functionality 3

Thermal energy harvesting

- Micro-thermo-electric generators = μ TEG

“Embedded Thermal Energy Harvesting – Challenges & Opportunities” STREAMS session 1

- Seebeck thermoelectric effect

The harvested power is given by:

$$P_h = V_{oc}^2 / 4 \cdot R_{int}$$

R_{int} : μ TEG internal resistance

V_{oc} : output voltage

$$V_{oc} = N \times S \times \Delta T$$

N : number of pn-junctions

S : Seebeck coefficient of a junction

ΔT : temperature difference between two junctions

- Maximize ΔT



Outline

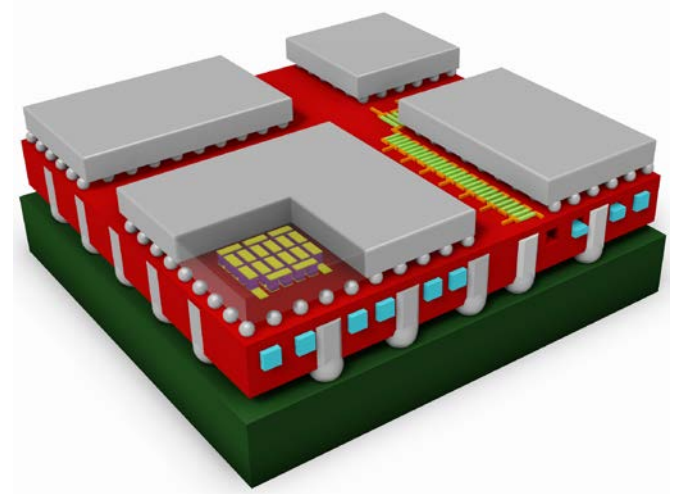
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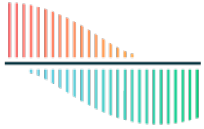
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Harvesting versus Cooling

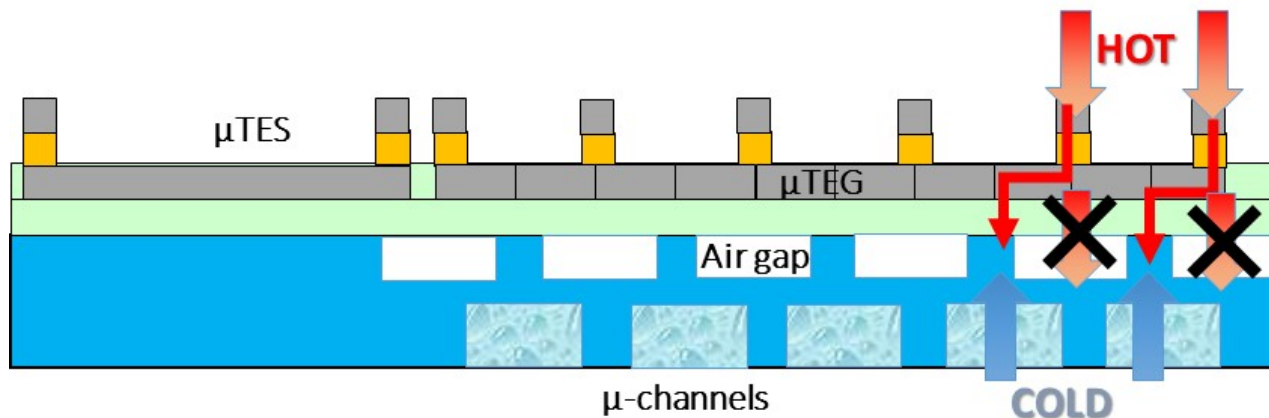




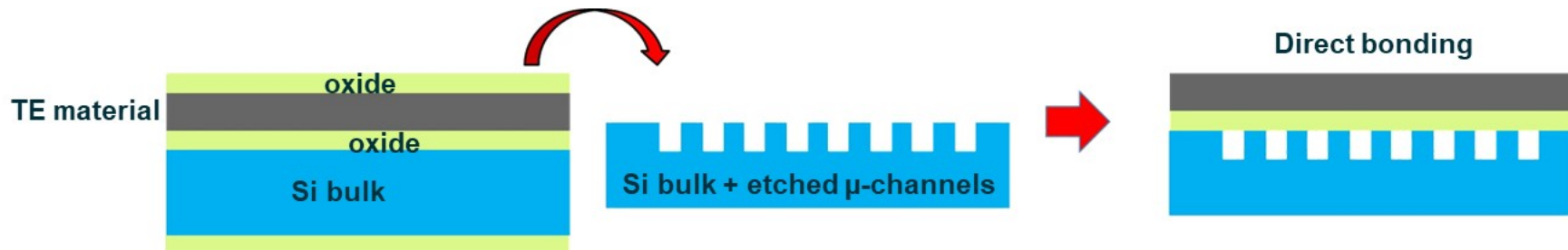
STREAMS integration

Air gap:

- Maximize ΔT accross μTEG



- Process flow:



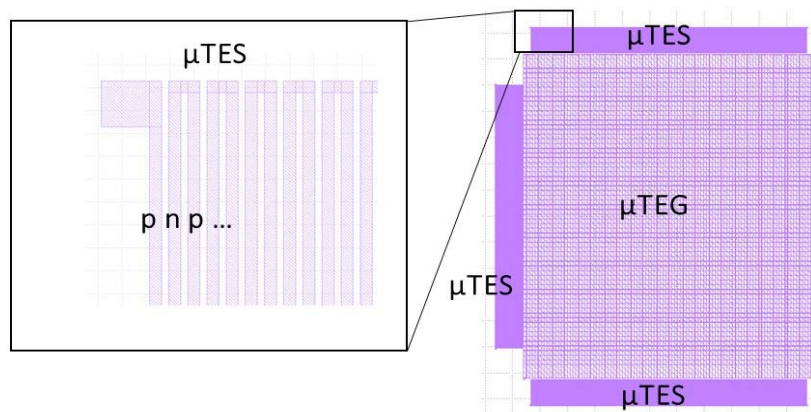


STREAMS integration

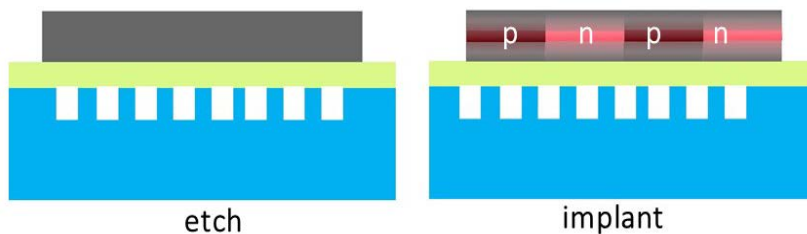
Front side integration of thermoelectrics:

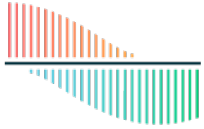
- Thermoelectric material = poly-SiGe or Quantum Dots Super Lattices (Poly-SiGe + TiSi_x dots)

- Layout:



- Process flow:



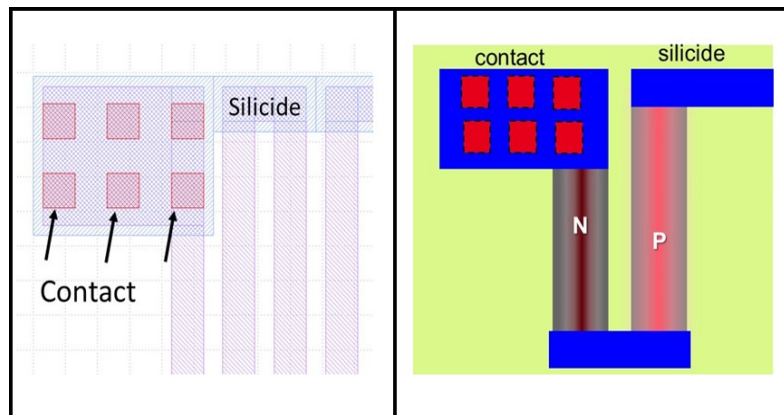


STREAMS integration

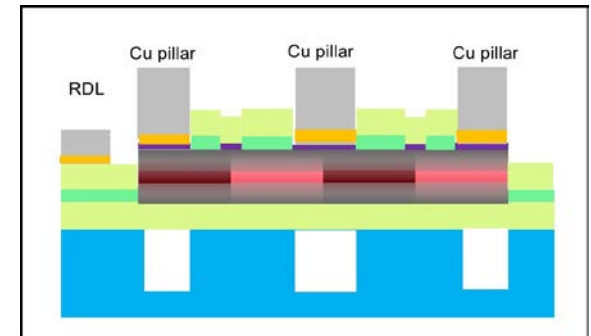
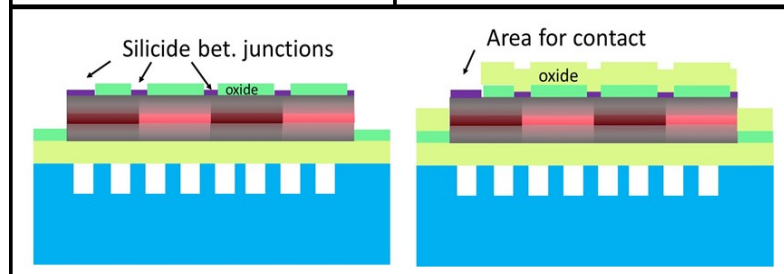
Front side integration:

- Electrical interconnects: Silicide, contacts, metal levels

- Layout:



- Process flow:

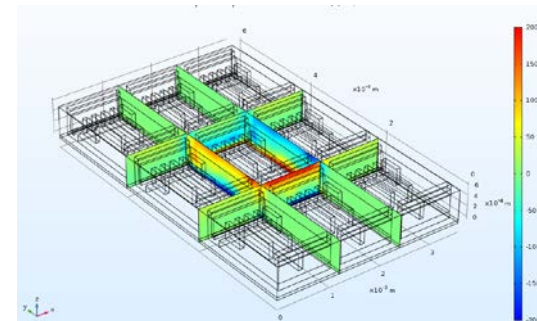




STREAMS integration

Back side integration of micro-fluidics:

- Array of cells



Single cell:

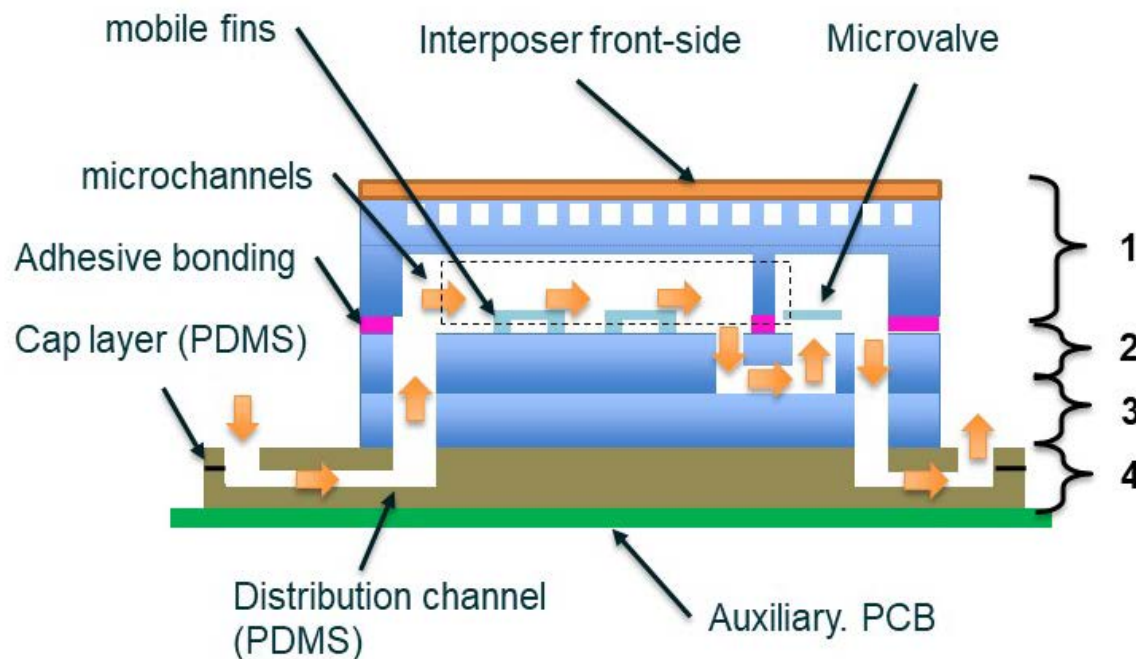
1 : interposer

2 : self-adaptive fins

& valves

3 : inlet/outlet

4: PDMS distributor





Outline

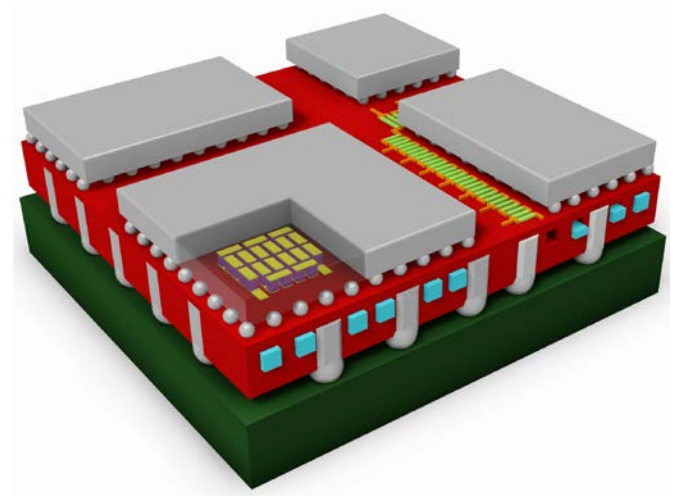
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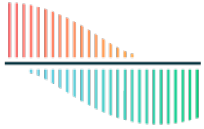
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STREAMS compromise

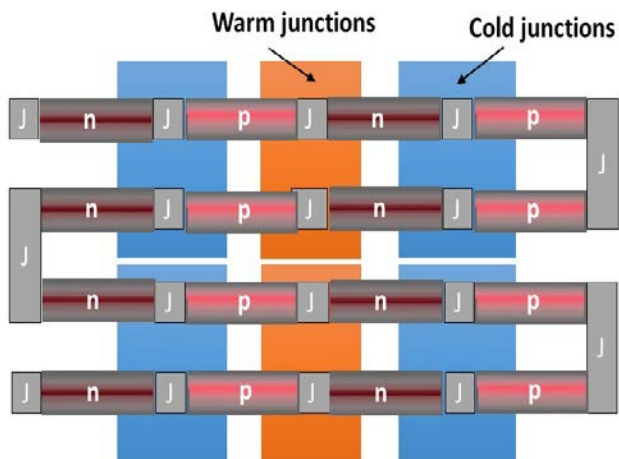
Harvesting versus cooling:

- Air gap = thermal resistance
- Compromise between T_{\max} and ΔT across μTEG

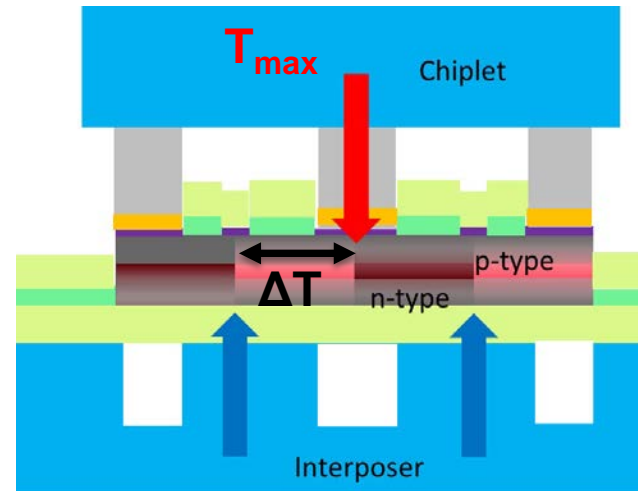
T_{\max} = cooling

ΔT = harvesting

μTEG top view:



μTEG cross section :

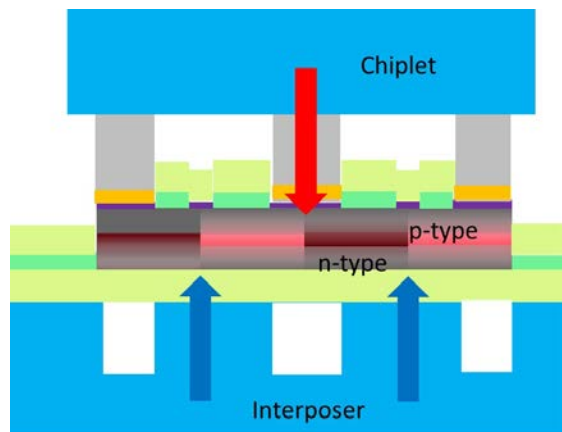




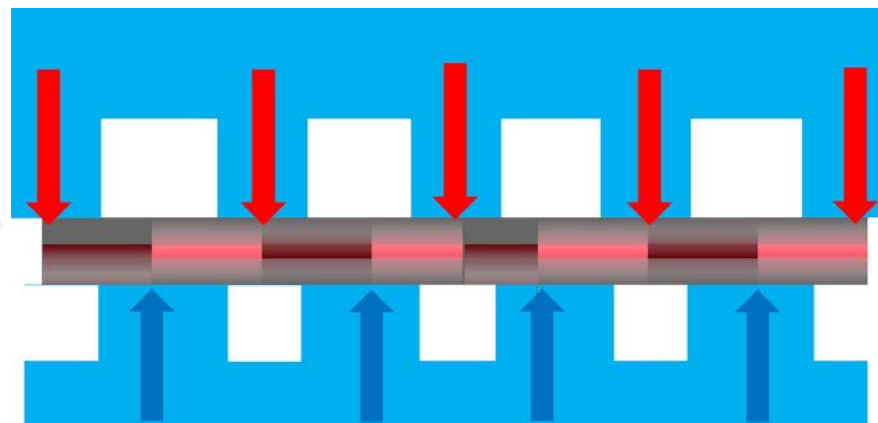
STREAMS compromise

Harvesting versus cooling:

- Before thermal modelling...



Simplification:



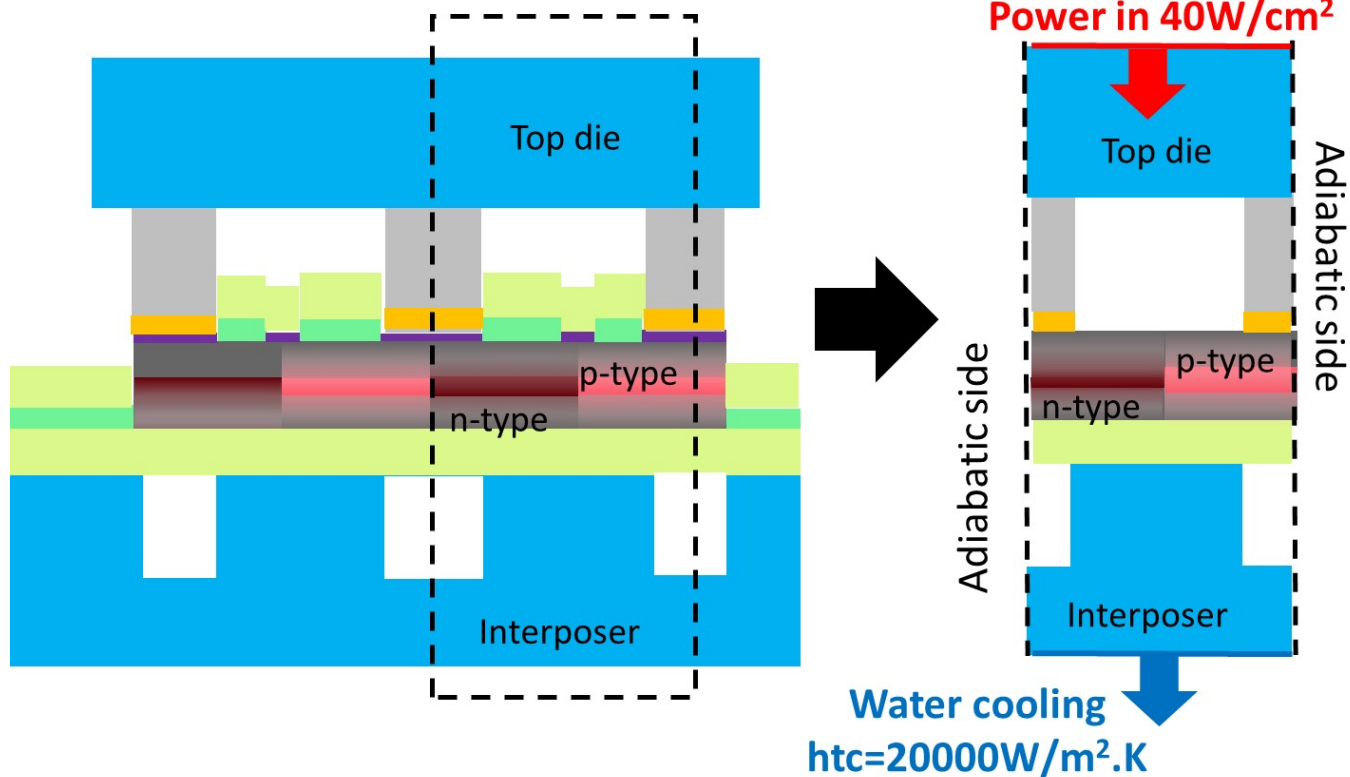
- Symmetry of the structure => 2 air gaps
- One air gap is fixed (interconnects design rule)
- One is (almost) free...



STREAMS compromise

Harvesting versus cooling:

- Simulations

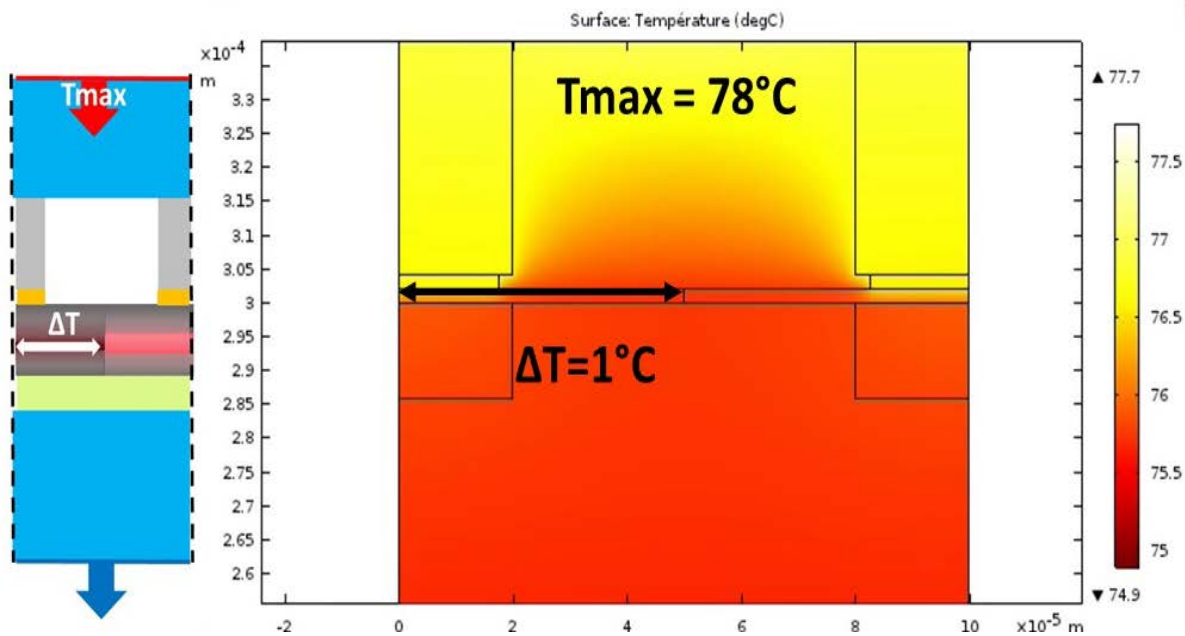




STREAMS compromise

Harvesting versus cooling:

- Simulation: no air gap



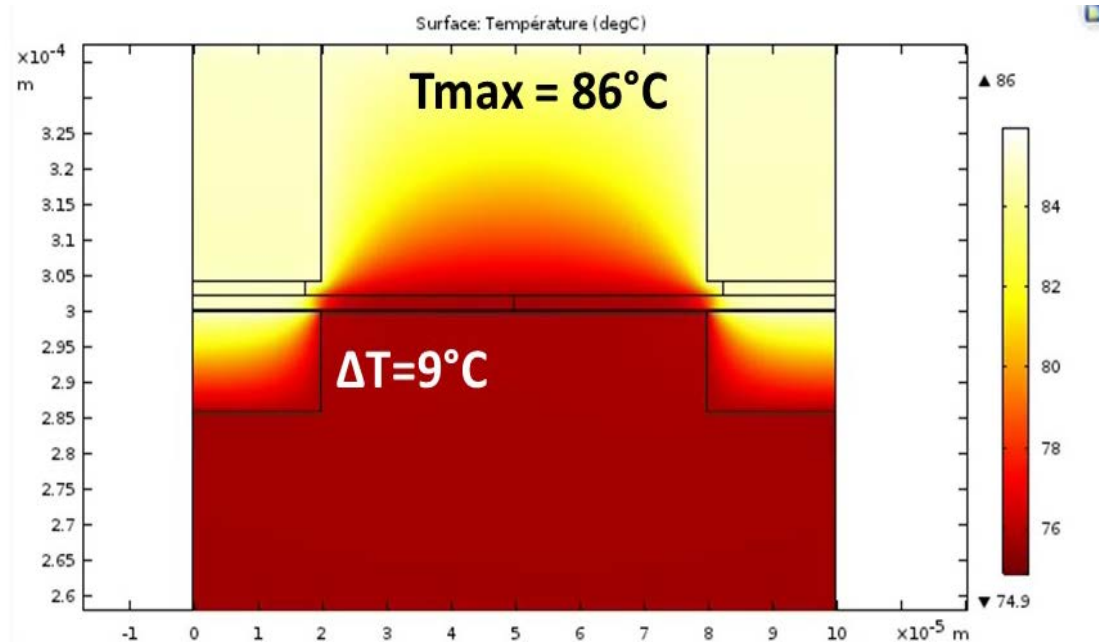
- Maximum cooling
- But harvesting very poor...



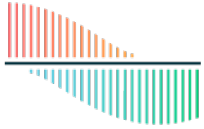
STREAMS compromise

Harvesting versus cooling:

- Simulation: air gap width 30 μ m



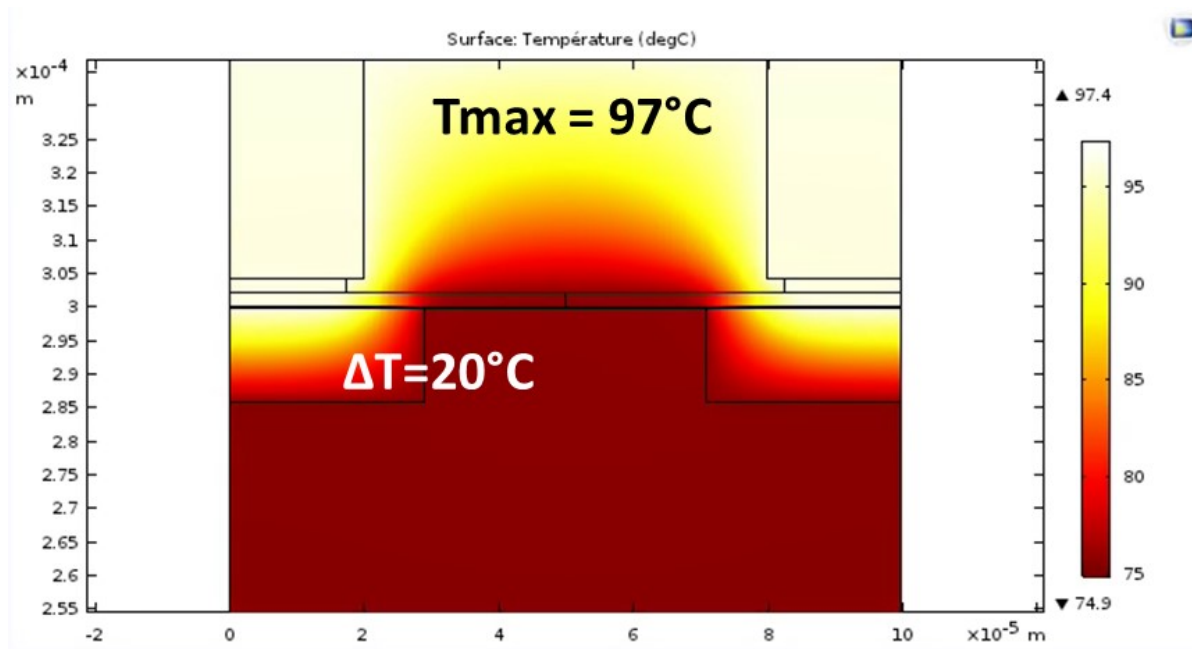
- Resonnable cooling
- Harvested power \propto square (ΔT)



STREAMS compromise

Harvesting versus cooling:

- Simulation: wider air gap



➤ STREAMS target: ΔT between 10 and 15°C



Summary

- 3 functionalities:

- Versatile microfluidic actuation

- “Thermoregulated Microvalve for Self-Adaptive Microfluidic Cooling”
 - “Thermostatic Fins for Spatially and Temporally Adaptive Microfluidic Cooling”
 - “Variable Pumping Control for Low Power Microfluidic Chip Cooling”

- Thermal mapping (μ TES)

- “Integrated Thermoelectric Sensors for Thermal Monitoring of Integrated Circuits”

- Harvesting (μ TEG)

- “Embedded Thermal Energy Harvesting – Challenges & Opportunities”

- Integration

Front-side/Backside

- Harvesting vs cooling



Thank you for your attention

Acknowledgments

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